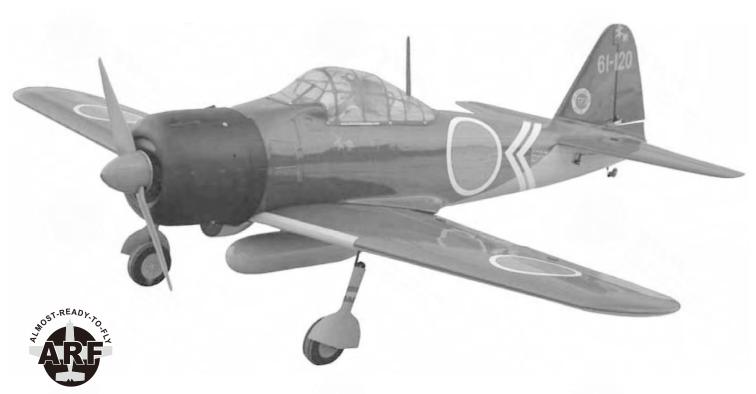
#### INSTRUCTION MANUAL



# **ZERO G.5**-160

(A122)



1.60 cubic inch displacement 2-stroke(glow)
Requires: 6-channel radio w/ 7 standard servos
and 2 low profile retract servos

#### Specifications

Wing Span 80.0 in / 2030 mm

Wing Area 1138 sq in / 73.4 sq dm

Flying Weight 15.5-17 lbs / 7100-7700 g

Fuselage Length 68 in / 1730 mm

#### Warning !This model is not a toy.

It is designed for maximum performance. Please seek advice if one is not familiar with this kind of engine powered precision model. Operating this model without prior preparation may cause injuries. Remember, safety is the most important thing. Always keep this instruction manual at hand for quick reference.



<sup>\*</sup> Specifications are subject to change without notice.\*

### INDEX—

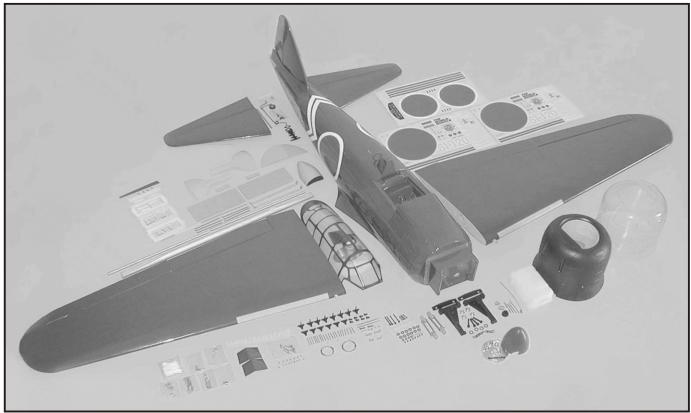
BEFORE YOU BEGIN	P. 1
PARTS LIST	P. 2
ASSEMBLY	P. 3 - 11
SAFETY PRECAUTIONS	P. 11

### **BEFORE YOU BEGIN**

- Read through the manual before you begin, so you will have an overall idea of what to do.
- Check all parts. If you find any defective or missing parts contact your local dealer. Please DRY FIT and check for defects for all parts that will require CA or Epoxy for final assembly. Any parts you find to be defective after the gluing process may be difficult to remove for warranty replacement. The manufacturer will replace any defective parts. but will not extend to the parts that are good before gluing to defective parts during assembly. Warranty will not cover any parts modified by customer.
- Symbols used throughout this instruction manual comprise of the following: -
  - AB Apply epoxy glue.

- C.A Apply instant glue (C.A.glue, super glue.)
- Apply thread locker
- N.J. Must be purchased separately!
- L/R Assemble left and right sides the same way.
- Ensure smooth non-binding movement while assembling.
- Peel off shaded portion covering film.
- Cut off shaded portion.
- Drill holes with the specified diameter (here: 3mm).
- Pierce the shaded portion covering film.
- Pay close attention here!

Warning! Do not overlook this symbol!



#### Parts List

1. MAIN WING -- 1 pair
2. SCREW PWA2x8mm -- 16 pcs
SCREW PB2x22mm -- 4 pcs
SCREW PB2x22mm -- 2 pcs
SCREW PB2x25mm -- 4 pcs
SCREW PB2x25mm -- 4 pcs
SCREW PB2x22mm -- 2 pcs
CLEVIS -- 4 pcs
STRAPER -- 4 pcs
FUEL TUBE Ø6x5mm -- 8 pcs
TRI-HORN M3x14mm(For Aileron & Flap)(L) -- 4 sets
PUSHROD Ø1.8x137mm w/ Threads(For Aileron Servos -- 2 pcs
PUSHROD Ø1.8x115mm w/ Threads(For Flap Servos -- 2 pcs
SERVO MOUNTING PANEL 22x68x78mm -- 4 pcs

3. RETRACTABLE LANDING GEAR -- 1 set
RETRACTABLE LANDING GEAR COVER -- 1 set
SCREW PM2x8mm -- 12 pcs
WASHER d2xD5mm -- 24 pcs
M2 NUT -- 12 pcs
COVERING FILM 45x80mm -- 2 pcs
PLYWOOD 3x261x60mm -- 1 pc.

4. FUSELAGE -- 1 pc. SCREW PA3x15mm -- 1 pc. WASHER d3.2xD12mm -- 1 pc. 5. ENGINE MOUNT PL5911120 -- 1 set

5. ENGINE MOUNT PL5911120 -- 1 set SOCKET HEAD SCREW M6x30mm -- 4 pcs WASHER d6xD15mm -- 4 pcs BLIND NUT M6xD18mm -- 4 pcs

6. FUEL TANK 800cc -- 1 set
DOUBLE-SIDED TAPE 40x160mm -- 1 pc.
CABLE TIE 1.5x8x500mm -- 1 pc.
PLYWOOD 6x61x133(For Throttle Servo) -- 1 pc.
BALSA 6x6x41mm(For Throttle Servo Stand) -- 2 pcs

7. STABILIZER & ELEVATOR -- 1 set SCREW PA3x12mm -- 2 pcs WASHER d3xD7mm -- 2 pcs STABILIZER TUBE Ø9.5x458mm -- 1 pc.

8. TAIL LANDING GRAR -- 1 set TAIL WHEEL Ø30mm -- 1 pc. COLLAR Ø2.6mm w/ set screw -- 1 set SCREW PA3x12mm -- 2 pcs

9. VERTICAL FIN & RUDDER -- 1 set 10. SCREW PB2x30mm -- 3 pcs

FUEL TUBE Ø6x5mm -- 1 pc.
CLEVIS -- 1 pc.
PUSHROD Ø1.8x970mm w/ Threads(For Rudder) -- 1 pc.

TRI-HRON M3x14mm(L)(w/ o-Basa For Rudder) -- 1 set 11.SCREW PB2x20mm -- 4 pcs SCREW PB2x18mm -- 2 pcs

FUEL TUBE Ø6x5mm -- 2 pcs CLEVIS -- 2 pcs

TRI-HORN M3x14mm(L)(For Elevator) -- 2 sets
PUSHROD Ø1.8x745mmw/ Threads(For Elevator) -- 2 pcs

12. LINKAGE CONNECTOR Ø2.1mm -- 1 set

13. PLYWOOD 6x61x133mm(For Elevator\ Rudder) -- 2 pcs BALSA 6x6x41mm(For Elevator\ Rudder Servo Stand) -- 4 pcs PUSHROD CONNECTOR PL4410010 -- 1 set FUEL TUBE Ø6x5mm -- 2 pcs
STRAPER PL4112102 -- 2 pcs
PUSHROD Ø1.8x120mm (For Elevator) -- 1 pc.
SPONGE 10x80x200mm(For Radio Equipment) -- 2 pcs
14. ANTI-VIBRATION MOUNT 4C-120 -- 1 set INCLUDE:SOCKET HEAD SCREW M4x35mm -- 4 pcs SCREW KM3x20mm -- 8 pcs WASHER d4xD12mm -- 8 pcs M3 NYLON INSERT LOCK NUT -- 8 pcs M4 NYLON INSERT LOCK NUT -- 4 pcs COPPER TUBE d3.1xD4x9.1mm - 4 pcs COPPER TUBE d4.1xD5x9.4mm - 4 pcs COPPER TUBE d3.1xD5x9.1mm - 4 pcs IRON PLATE 2x12x75mm(For Engine Mount) -- 1 pc. THROTTLE PUSHWIRE Ø1.2x360mm -- 1 pc. PLASTIC TUBE d2xD3x110mm -- 1 pc. 15. COWLING -- 1 pc.
15. COWLING -- 1 pc.
17. TRANSPARENT 3D TEMPLATE -- 1 pc.
17. TRANSPARENT 3D TEMPLATE 0.5mmPVC -- 1 pc.
17. SCREW PM3x10mm -- 4 pcs
17. SCREW PM3x10mm -- 4 pcs
17. SCREW PM3x10mm -- 4 pcs
17. SCREW PM3x10mm -- 4 pcs M3 NYLON INSERT LOCK NUT -- 4 pcs WASHER d3xD7mm -- 8 pcs SCREW PA3x12mm -- 4 pcs PLASTIC SPINNER(w/ alu .back plate)Ø89mm -- 1 set ALUMINUM PLATE 1.5x12x220mm -- 2 pcs 16. SCREW PM3x70mm -- 2 pcs WASHER d3xD7mm -- 8 pcs SCREW HM4x45mm -- 2 pcs WASHER d4xD15mm -- 2 pcs SOCKET HEAD SCREW M3x18mm -- 2 pcs M3 NYLON INSERT LOCK NUT -- 2 pcs M3 NUT -- 2 pcs SCREW PWA3x12mm -- 3 pcs WING TUBE Ø25.4x750mm -- 1 pc. WING TUBE Ø9.5x382mm -- 1 pc. WING PROTECTION -- 1 pc.
ALUMINUM PLATE 2.3mm(For Wing) -- 4 pcs AIR SCOOP -- 1 pc. 17. CANOPY -- 1 pc. SCREW PWA2.3x8mm -- 8 pcs SILICON GROMMET d1.5xD6.5mm -- 8 pcs

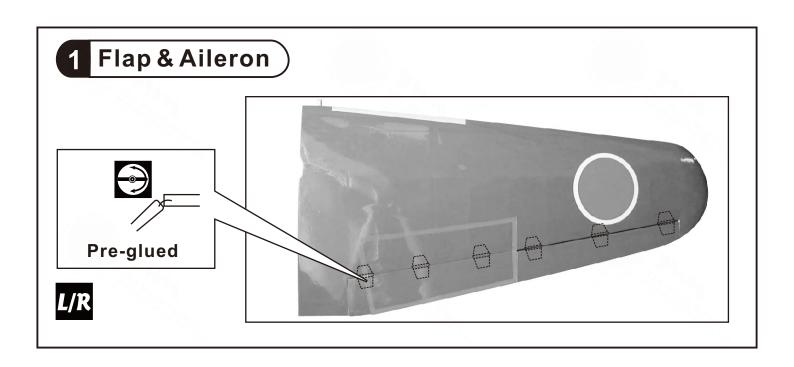
#### COVERING:

ANTENNA -- 1 pc. 18. DECALS:A122DEC -- 1 set

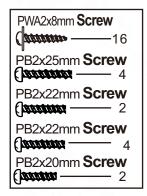
PILOT PC001102B -- 1 set

DOUBLE SIDED TAPE 8x1230mm -- 1 pc. DOUBLE SIDED TAPE 8x125mm -- 1 pc. SPONGE 10x46x57mm(For Canopy) -- 1 pc.

> TOUGHLON STL 203 LIGHT GRAY TOUGHLON STL 331 CUB YELLOW TOUGHLON STL 340 OLIVE DRAB



# 2 Flap & Aileron Servos

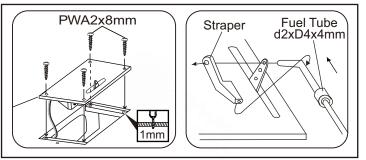


PB2x25mm

Pushrod Ø1.8x115mm PB2x22mm

M3x14mm(L)

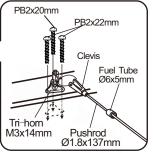
 Ø1mm pilot holes for World Models tri-horn are pre-drilled. Please look for pin-hole marks at under side of control surfaces.



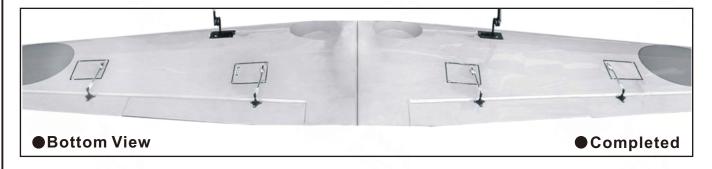


Fuel Tube Ø6x5mm

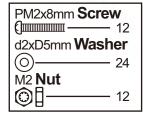


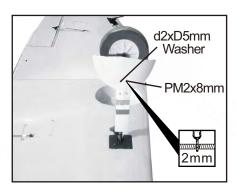


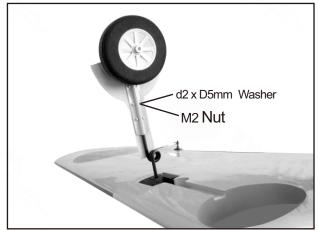
N.J. TWM PL8210010 CLEVIS WRENCH

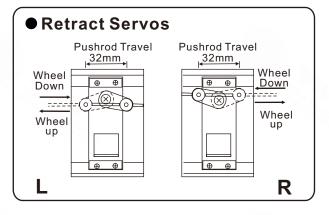


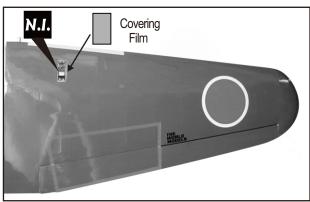
### 3 Landing Gear & Retract Servos





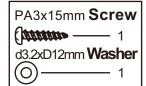




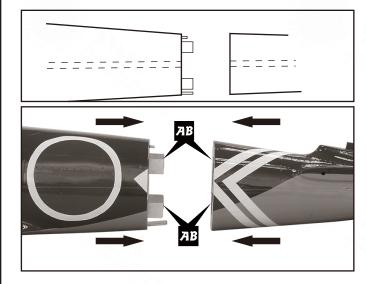


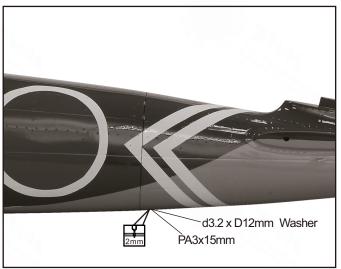
L/IN

### 4 Fueslage

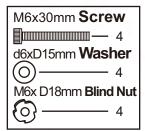


• Make sure no glue gets near the pushrod guide sleeves.

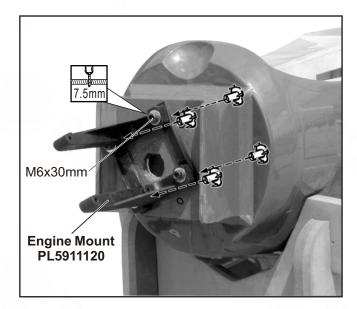




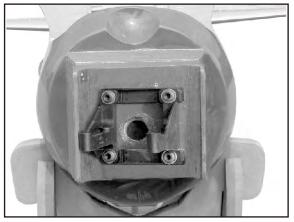
# 5 Engine Mount



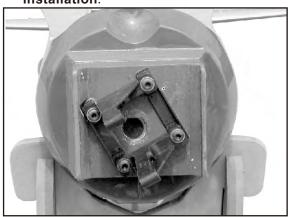
- Apply thread locker to screws.
- Blind nuts are off-centered to keep the spinner at the fuselage axis.

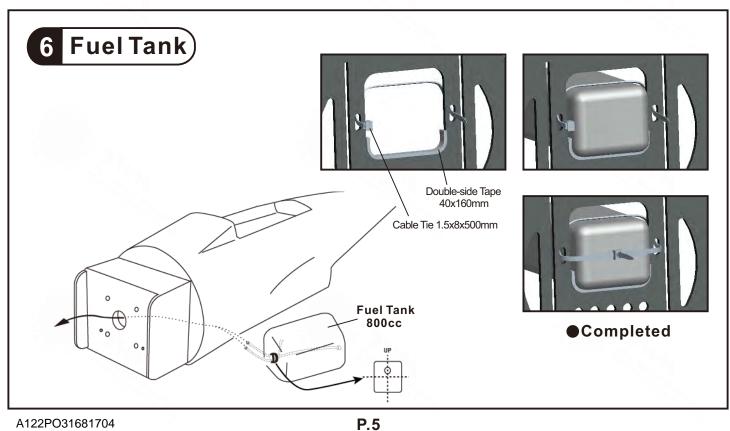


A: Inverted mount with Pitts type muffler.



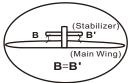
**B**:Inverted mount for stock muffler installation.



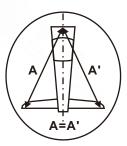


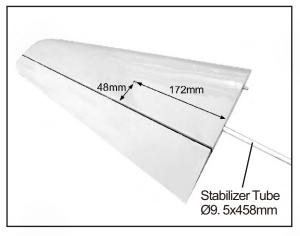
# 7 Stabilizer & Elevator

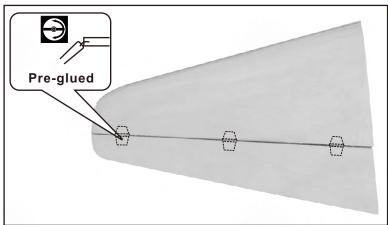




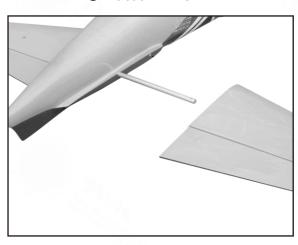
Temporary install the main wing, adjust leveling of the stabilizer to make it as parallel to the main wing as possible.

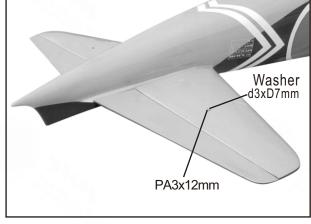






#### Bottom View



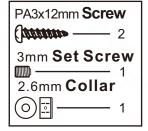


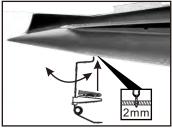
L/R

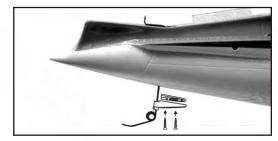
Bottom View

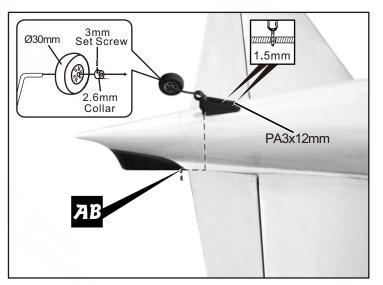
Bottom View

# 8 Tail Landing Gear

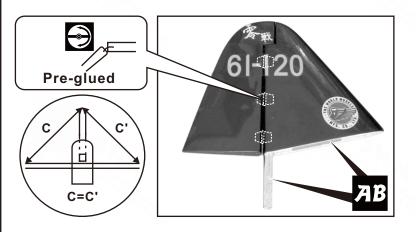


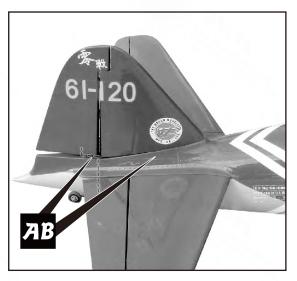






### 9 Vertical Fin & Rudder

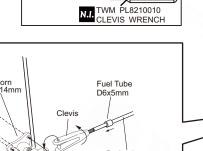




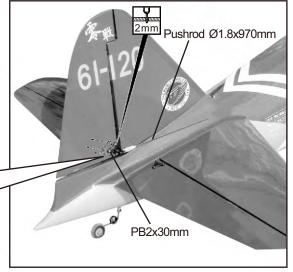
### 10 Rudder Pushrod

 Ø1mm pilot holes for World Models horn are pre-drilled. Please look for pin-hole marks at side of control surfaces.

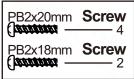


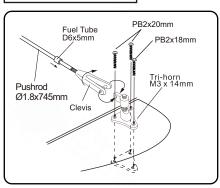


PB2x30mm



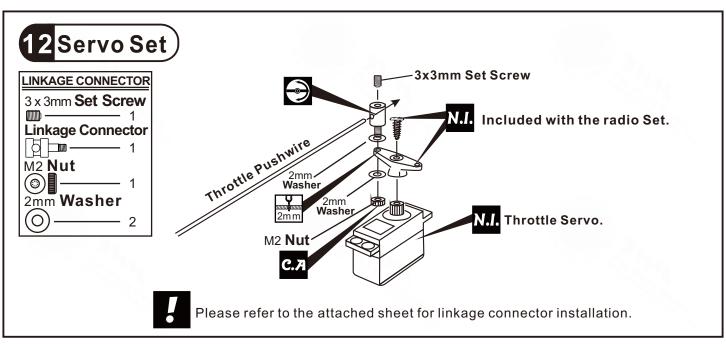
### 11 Elevator Pushrod

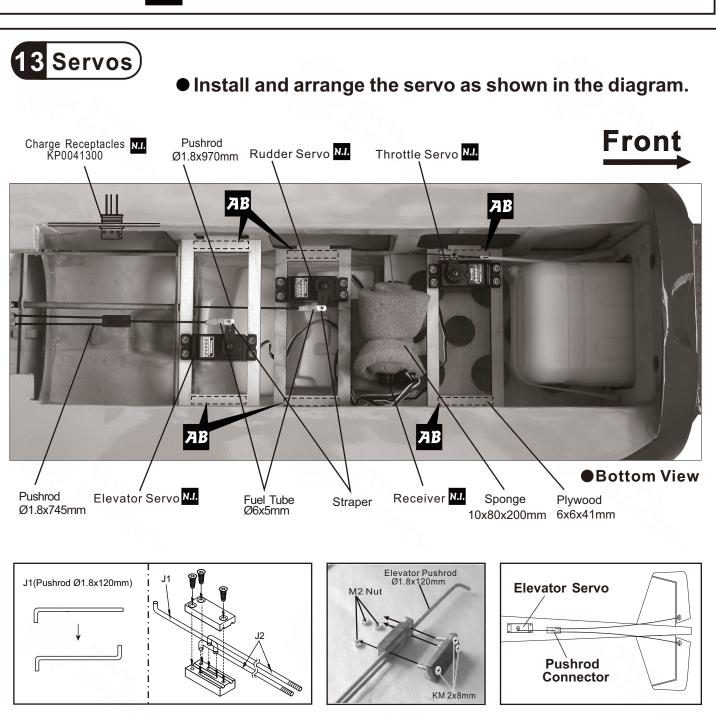




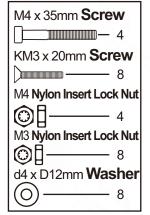


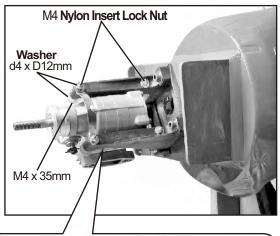
● Ø1mm pilot holes for World Models horn are pre-drilled. Please look for pin-hole marks at under side of control surfaces.

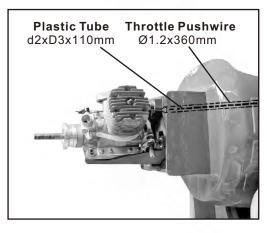




# 14 Engine







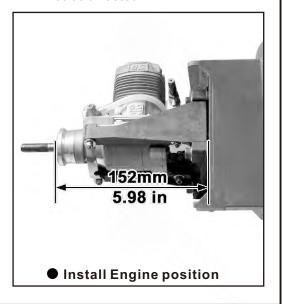
ANTI-VIBRATION MOUNT INSTALLATION

KM3x20mm

Sillicon Pad.

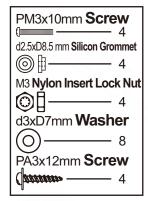
M3 Nylon Insert Lock Nut

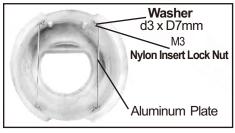
Illustration is for inverted mounting.
You can mount the engine upright
or sideways simply by rotation the
engine mount. Thrust angles will
not be affected.

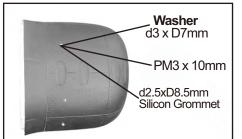


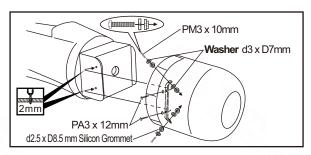
### 15 Cowling

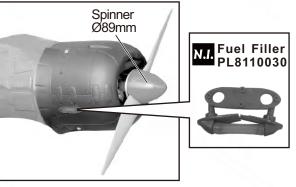
• First insert the grommet to the cowling then apply screw.





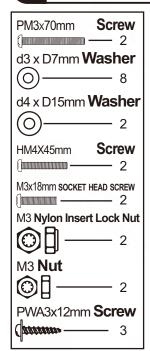


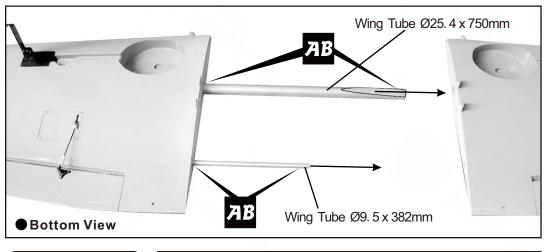


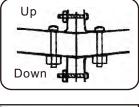


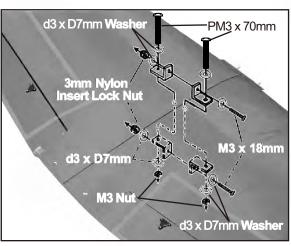
L/R

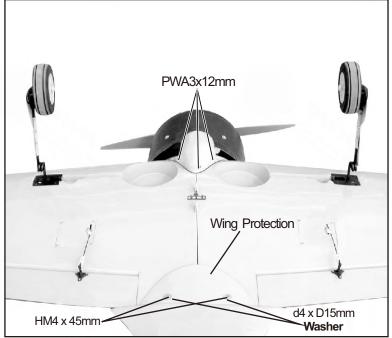
# 16 Main Wing





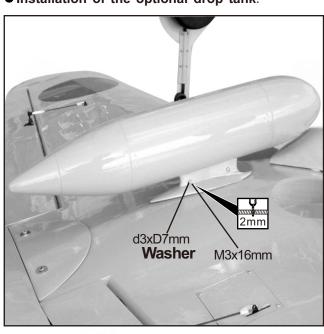




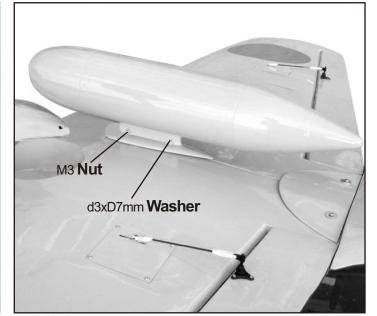


Bottom View

• Installation of the optional drop tank.



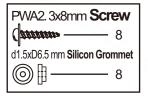
Bottom View



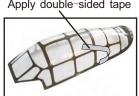
Bottom View

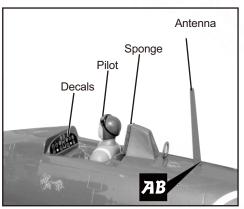
# 17 Canopy

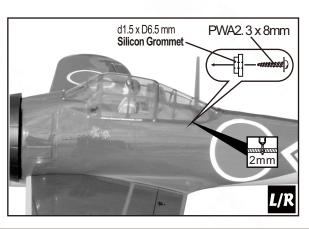
First insert the grommet the cowling then apply screw.



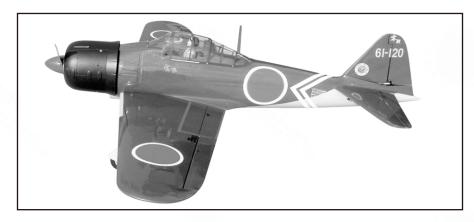
Apply double-sided tape

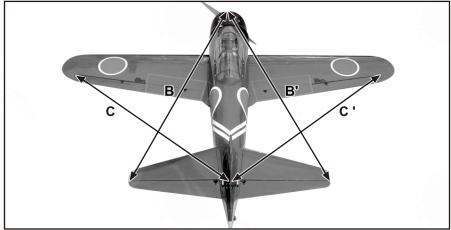


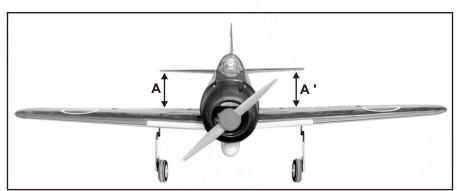




# 18 Wing Setting







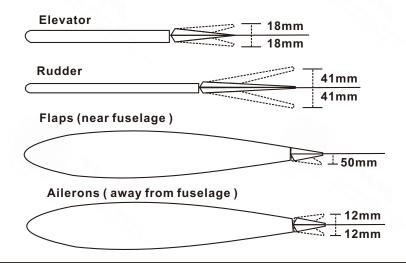
A = A'

B = B '

● Adjust the wing and fuselage configuration as shown in the diagrams.

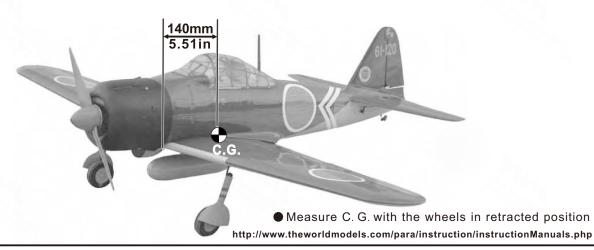
# 19 Control Throws

Adjust the control throws as shown in the diagram.
 These throws are good for general flying. You can adjust according to your personal preference.



20 C.G.

The ideal C.G. position is 140mm (5.51 in) behind the leading edge measured at where the wing meets the fuselage. In order to obtain the C.G. specified, add weight to the fuselage or move the battery position. Check the C.G. before flying. If you are converting this model to electric, please move the C.G. forward 10% of current C.G. distance from leading edge to compensate for weight of fuel.



# Warning!

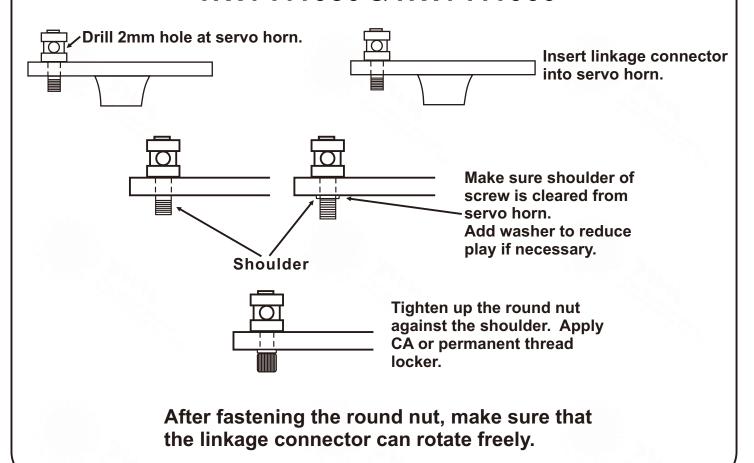
#### **Important Safety Precautions**

- # First time flyer should never fly by himself / herself. Assistance from experienced flyer is absolutely necessary.
- # Pre flight adjustment must be done before flying, it is very dangerous to fly a badly pre adjusted aircraft.
- # **ZERO 6.5**-160 is specially designed to be powered by **1.60 2** stroke glow engine, using a more powerful engine does not mean better performance. In fact, over powered engine may cause severe damage and injuries.
- # Make sure the air field is spacious, never fly the plane too close to people and never get too close to a running propeller.
- # If you find wrinkles on the covering as a result of weather changes, you can use hot iron to remove the wrinkles. Please begin with lower temperature setting and gradually raise the temperature until the wrinkles are gone. Too hot an iron may damage the covering.
- # Check and re-tighten up all factory assembled screws, use thread locker if applicable.

### **ADDENDUM**

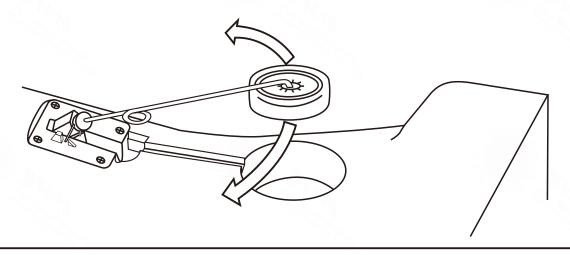
### LINKAGE CONNECTOR

### HW7111050 & HW7111060

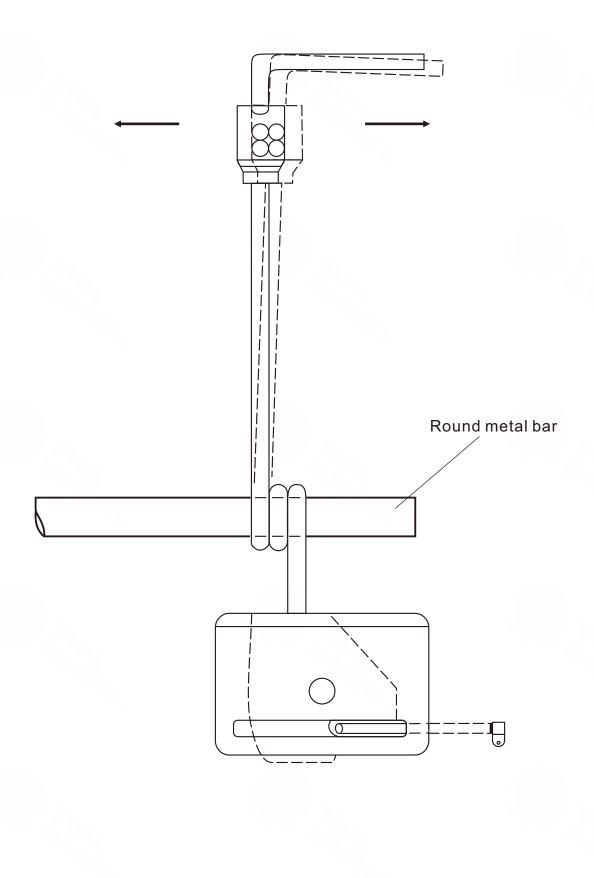


### **Landing Gear**

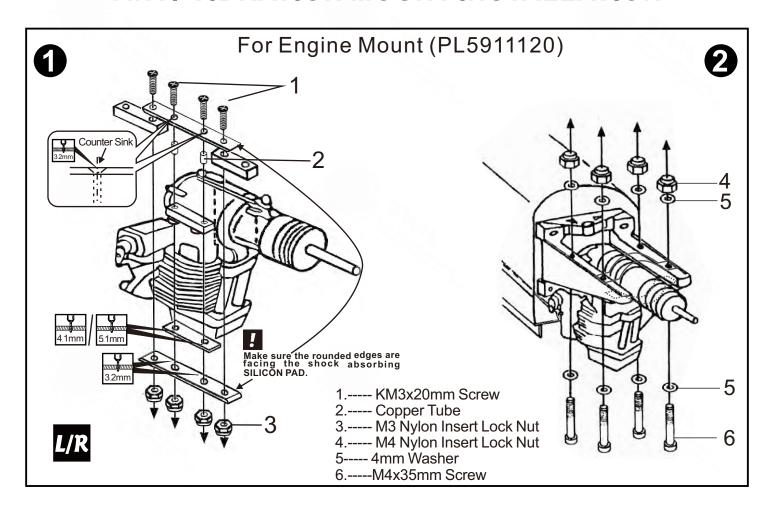
Should you need to bend the landing gear wire, use the radio control to open or close the gear to 25% from fully retracted position and switch off the receiver. It is safe to bend the wire in this position. Bending the wire in fully open position may damage the supporting structure.



Should you require to bend the landing gear wire, please insert a round metal bar into the spring coil and apply force there as leverage. Bending the wire directly may damage the mounting block structure.



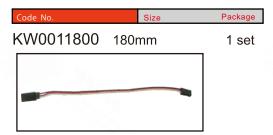
### **ANTI-VIBRATION MOUNT INSTALLATION**



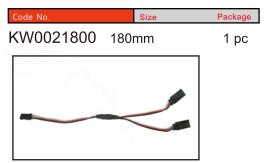
# **Optional Parts**

# ( ACCESSORIES)

#### 180mm Extension



#### 180mm Y-Cord



#### Charge Receptacles



#### KP0041300



#### Field Stand



MS9111430 600 x 240 x 310mm 1 pc



#### Fuel Filler



#### Clevis Wrench



Special tool for clevis installation. Suitable for standard and small (EP) clevis.

#### Standard Servo

#### Code No SV4031



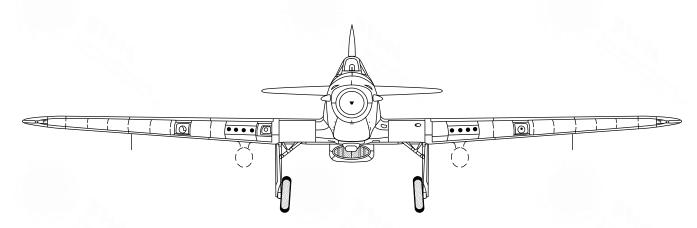
Speed: 0.17 sec / 60° @4.8V 0.14 sec / 60° @6.0V

Torque: 3.2kg.cm / 44.8 oz - in @4.8V 4.1kg.cm / 57.4 oz - in @6.0V

4.1kg.cm/57.4 02 - m @

Size : 40.6 x 20 x 37mm /

1.60 x 0.79 x 1.46 in Weight : 39.4 g / 1.39 oz



**Ducted Fan** 

**Pattern** 

Warbirds

**Funfly** 

Scale

**Electric** 

**Sports** 

Glider

**Trainer Boat** 

**Accessories** 

Covering

(Lightex / Toughlon)

